

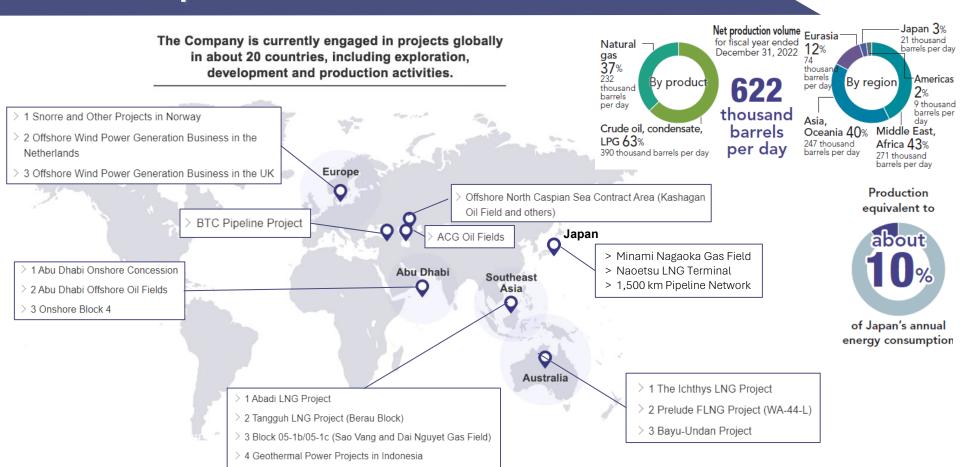
Introduction to Kashiwazaki Clean Hydrogen & Ammonia Project

20 November, 2023



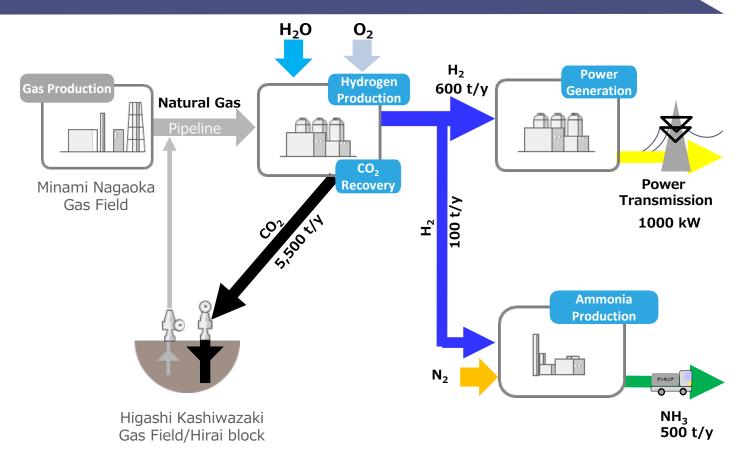
INPEX Corporation





Overview of the Project





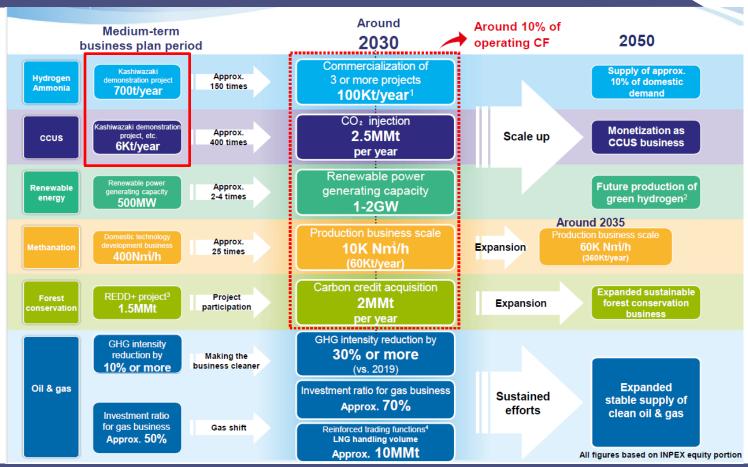
Location of the Project





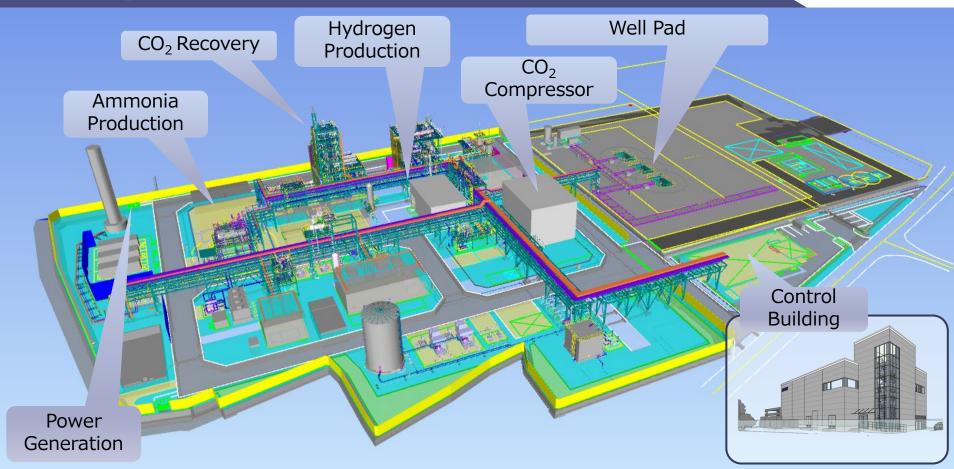
INPEX Vision @2022





3D Image of the Facilities





Status of the site (end of October)





Advanced Technology to be Applied in the Plant





ATR (Autothermal Reforming) (Air Liquide)

- Limit CO₂ emission source to process gas (PCC is not required)
- Reducing energy for CO₂ Recovery



HIPACT (JGC/BASF)

- CO₂ Recovery with special amine which enables higher CO₂ recovery pressure
- Contributes to reducing compression energy for CO₂ injection to reservoir



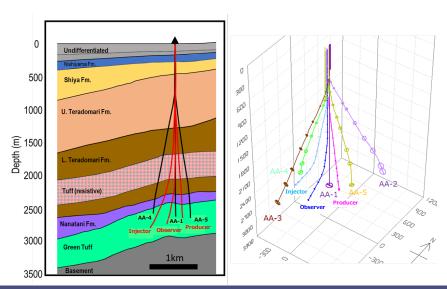
Newly developed ammonia production process (Tsubame BHB)

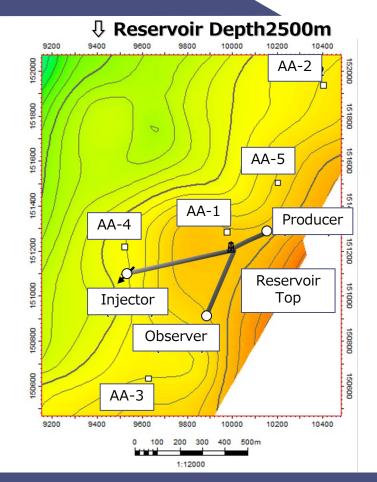
- New catalyst enables low pressure and temperature ammonia synthesis
- Contributes to reducing energy and improving process safety

Hirai Area of the Higashi Kashiwazaki Gas Field



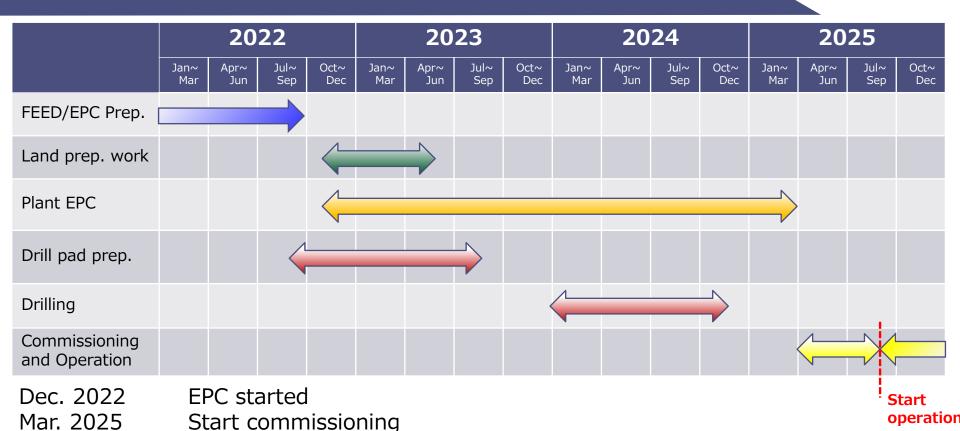
- Period of production: 1970-2014
- Max prod rate: 500k Nm³/d @1974
- Cum prod : Gas 1.5B Nm³, Condensate 300k m³
- 5 Producers were drilled (1 has already been abandoned)





Project schedule





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Start operation

Aug. 2025

Project Structure



■ R&D financial support



■ Plant EPC



Joint Research : JOGMEC

Financial Support : NEDO

Subsurface scope e.a. well drill

compression scope) construction

Subsurface scope e.g. well drilling, data acquisition, static/dynamic modeling

Facilities (H₂, NH₃ production, CO₂ recovery and

JGC

Facilities such as feed gas pre-treatment, H_2 production, CO_2 recovery & compression, NH_3 storage and offloading, Power generation, Utilities, CO_2 injection line



DJK

NH₃ production facility

Future Plan -Maximizing results from this project-



INPEX will obtain knowledges and experiences through integrated operations related to H_2/NH_3 production and CO_2 injection in this demonstration project, as well as high-efficiency blue ammonia production process technology. And INPEX will utilize these knowledges and experiences to produce clean energy (blue hydrogen, blue ammonia) which does not emit any CO_2 during use, and expand our clean business.

Until 2030

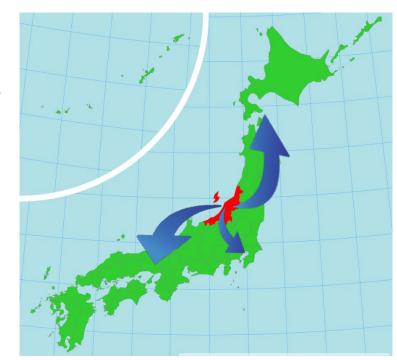
- Develop commercial Blue Hydrogen project with utilizing INPEX's gas fields and existing facilities.
- Participate in commercial Blue Ammonia project in overseas.

Until 2030

After2030

Continue to develop clean H_2/NH_3 and CCS/CCUS projects mainly in Japan and SE Asia/Oceania region.

Clean energy supply chain would be established in Niigata, and expanded it to all over the world.





Thank you for your attention

